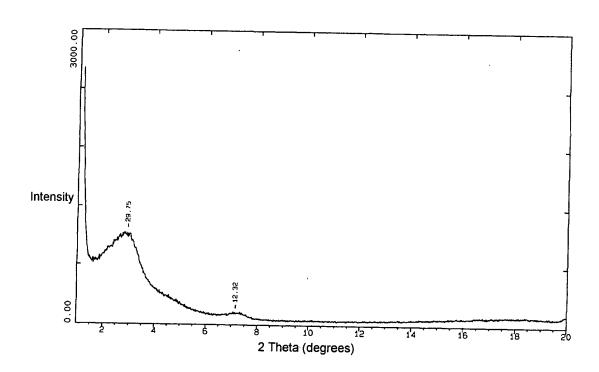
Process for the Preparation of Organoclays Inventor(s): David J. Chaiko Serial No.: Not yet assigned Atty. Docket No.: 051583:0260 Attorney: Mark A. Kassel 608-258-4272 Sheet 1 of 7

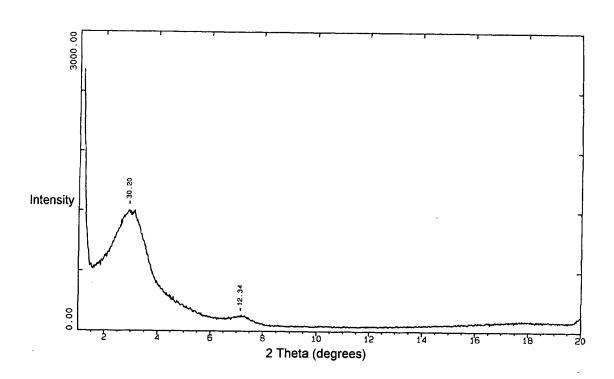
FIGURE 1





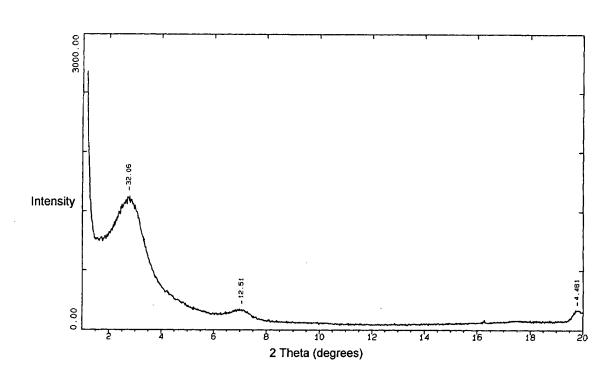
Process for the Preparation of Organoclays Inventor(s): David J. Chaiko Serial No.: Not yet assigned Atty. Docket No.: 051583:0260 Attorney: Mark A. Kassel 608-258-4272 Sheet 2 of 7

# FIGURE 2



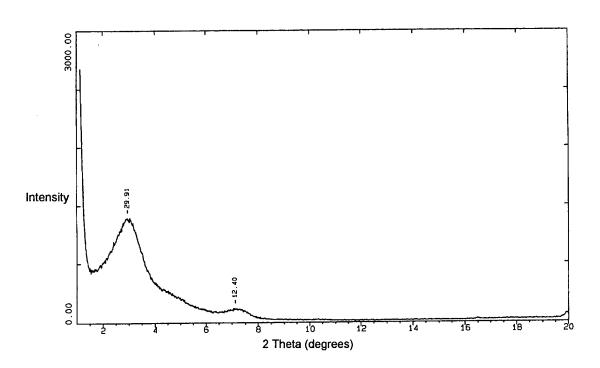
Process for the Preparation of Organoclays
Inventor(s): David J. Chaiko
Serial No.: Not yet assigned
Atty. Docket No.: 051583:0260
Attorney: Mark A. Kassel
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FIGURE 3



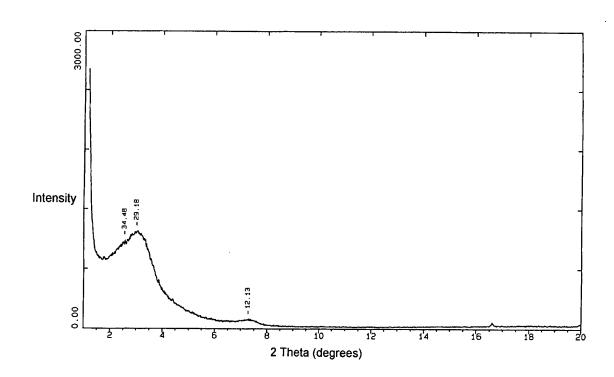
Process for the Preparation of Organoclays
Inventor(s): David J. Chaiko
Serial No.: Not yet assigned
Atty. Docket No.: 051583:0260
Attorney: Mark A. Kassel
608-258-4272
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FIGURE 4



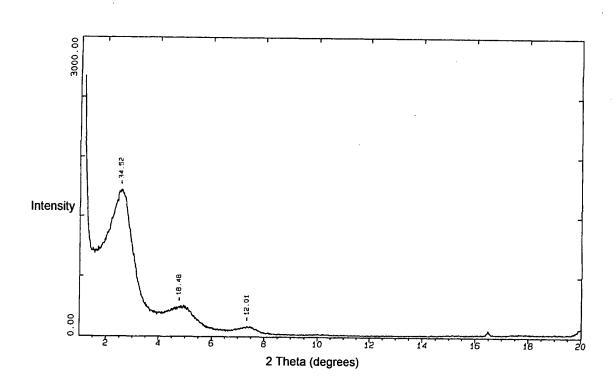
Process for the Preparation of Organoclays
Inventor(s): David J. Chaiko
Serial No.: Not yet assigned
Atty. Docket No.: 051583:0260
Attorney: Mark A. Kassel
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FIGURE 5



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Serial No.: Not yet assigned
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Attorney: Mark A. Kassel
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FIGURE 6



Process for the Preparation of Organoclays Inventor(s): David J. Chaiko Serial No.: Not yet assigned Atty. Docket No.: 051583:0260 Attorney: Mark A. Kassel 608-258-4272 Sheet 7 of 7

FIGURE 7

